

Date: Tuesday, 11/14/2006 10:13:21 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: ARM		
Job Number	: 29447					
Estimate Number	: 12578					
P.O. Number	: N/A			Part Number	: D35601	
This Issue	: 11/14/2006 S.O. No. : N/A			Drawing Number	: D3560 REV A	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: N/A			Drawing Revision	: A	
Previous Run	: 29415			Material	: N/A	
Written By	:			Due Date	: 11/25/2006	
Checked & Approved By	:			Qty:	5 Um: Each	
Comment:	: Est Rev:A New Issue 06-11-10 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6B0500X06000	6061-T6 Bar .50" x 6.0"	
		Comment: Qty.: 1.0080 f(s)/Unit Total : 5.0400 f(s) 6061-T6 Bar .50" x 6.0" Batch: M101 919 ml 06 11 21	
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg D3560 Dwg Rev: A Prog Rev: A ml 06 11 21	
		2-Deburr if necessary	
		Note: .507" Dia & .196" Dia Holes are to be opened on manual mill after Waterjet	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		ml 06 11 21	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE	
		Comment: CONVENTIONAL MILLING MACHINE 1-Open .196" Dia hole 2-C'Bore as per Dwg D3560. 3-Ream .507" as per Dwg D3560	
		Ensure to C'Bore on Correct side	
		J.F. 06/12/19	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/01/02
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

5.0 QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F. 06/12/19

(5)

6.0 QC8

SECOND CHECK



Comment: SECOND CHECK

Sn 261219 x5

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 51355

8/12/19 (5)

10/12/19 (5)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

10/01/02

Job Completion



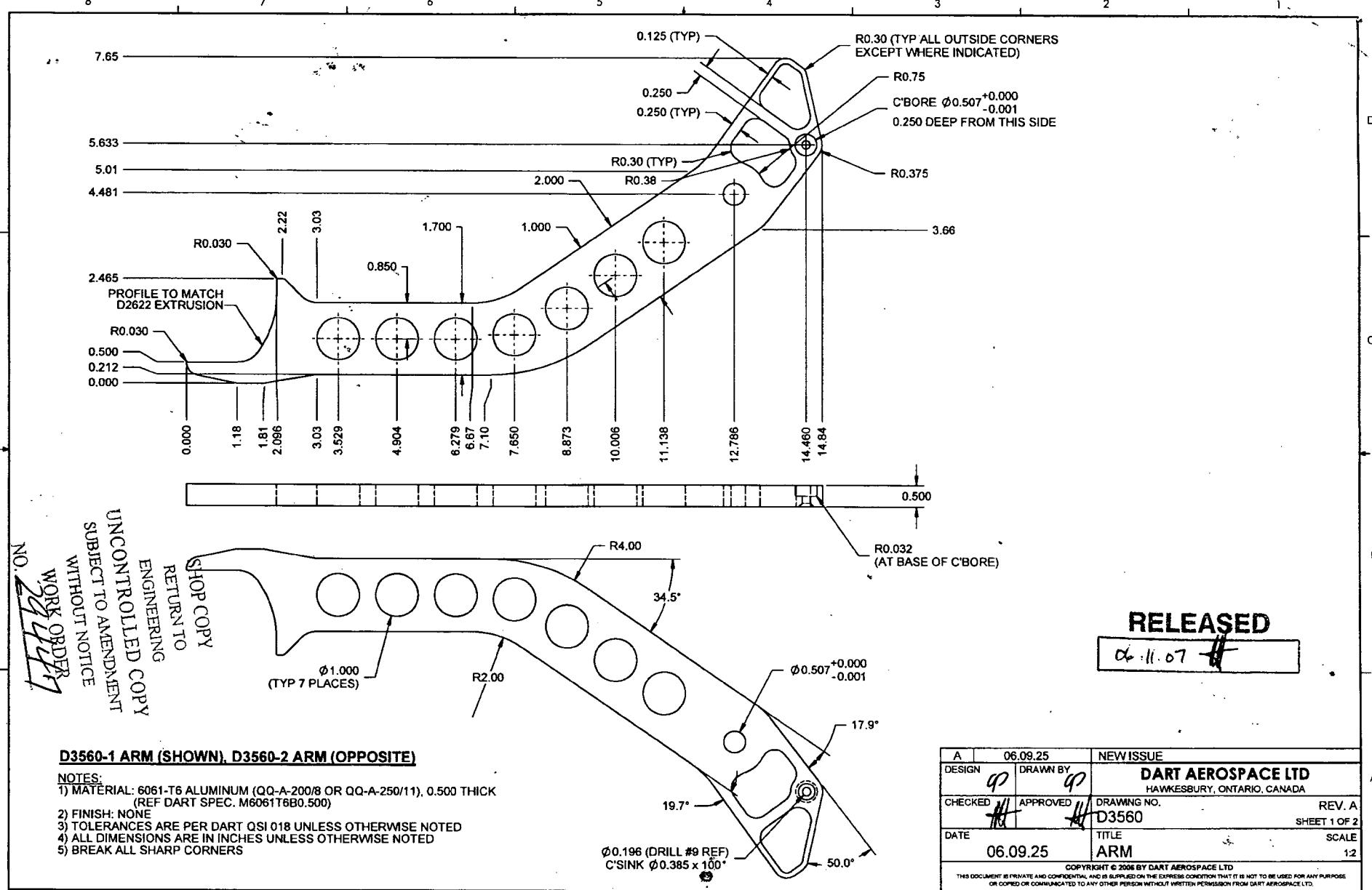
10/01/2019

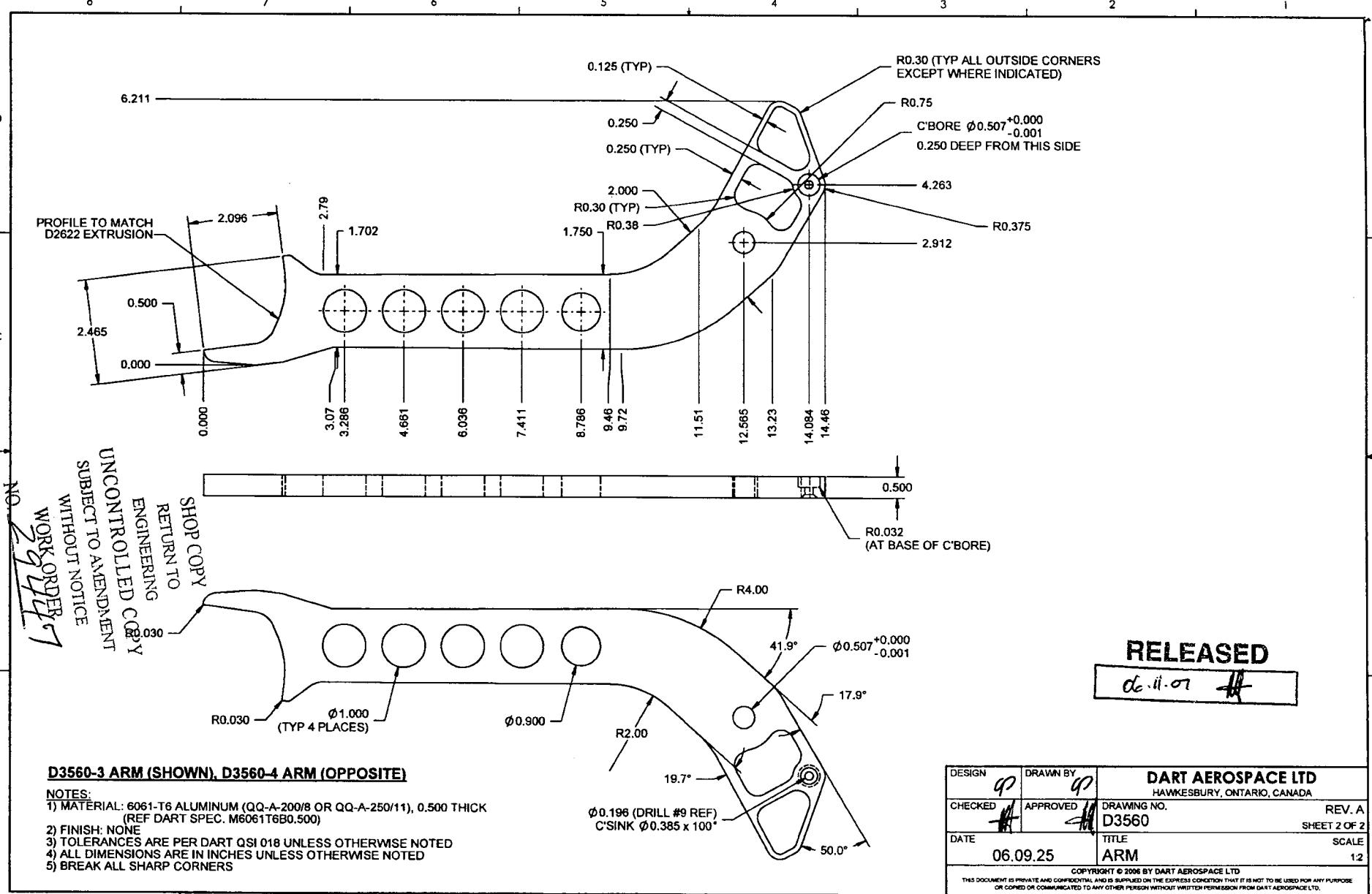
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries





DART AEROSPACE LTD	Work Order:	29447
Description: ARM	Part Number:	D3560-1
Inspection Dwg: D3560 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Measured by:	<i>M. M. J. F.</i>	Audited by:	<i>En</i>	Prototype Approval:	<i>N/A</i>
Date:	<i>06/12/15</i>	Date:	<i>06/12/15</i>	Date:	<i>N/A</i>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	